



**WESTERN STATES**

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### Maintenance and Priority Schedule

Priority Code: 1 = immediate. 2 = within one month, 3 = within three months, 4 = within six months, 5 = within one year

\_\_\_\_\_ Station

Battery: \_\_\_\_\_ Unit size \_\_\_\_\_ Serial No. \_\_\_\_\_ Customer I.D. \_\_\_\_\_

Priority

- Basket and Spindle has excessive runout at all times. 1
- Load Control box has no cover. 4
- Load box linkage is loose. 3
- Discharger/ Plow Air Cylinder has air leak. 3
- Servo box cover missing. 3
- No Gate Flush Water. 3
- Gate Cylinder has air leak. 3
- Gyration Switch is adjusted to 1". 1
- No Drip Pan. 4
- Missing Adjustment Hardware for brake bands. 4
- No hanger springs on brake bands. 3
- Head buffer appears to be loose. 1
- Head Bearing noisy. 2
- Head cover panels missing. 4
- Basket spindle has radial scouring at basket valve area. 2
- Brake pads worn out. 4
- Brake Hoses in bad condition. 4
- Load control paddle riding on sugar after load cycle complete. 2
- Discharger Ram Bushings are loose. 2
- One Mac Solenoid Valve is held to manifold by hose clamp. 5
- Discharger Rest bolts are loose. 1
- Discharger Rest Stop is worn. 1
- Load Control Servo Spring broken. 1
- Motor Level has not been checked in recommended time frame. 3
- Basket Valve is bent. 3
- There is sugar left in basket after completion of discharging. 1

Unit 2, G8A 48x36

- Load Control box has no cover. 4
- Load box linkage is loose. 3
- Servo box cover missing. 3
- No Gate Flush Water. 3
- Gate Cylinder has air leak. 2
- Gyration Switch is adjusted to 1/2". 1
- No Drip Pan. 4
- Missing Adjustment Hardware for brake bands. 4
- No hanger springs on brake bands. 3
- Head buffer appears to be loose. 1
- Head cover panels missing. 4
- Discharger Ram Bushings are loose. 2